

**IN THE DRAWINGS:**

Please find accompanying this response a proposed amendment of Fig. 3 , wherein changes are indicated in red, new Figs 3b and 3c and a Letter to the Draftsman.

**IN THE SPECIFICATION:**

A substitute specification and abstract is provided herewith to facilitate prosecution of the application. Additionally, a marked reproduction of the original specification and abstract, showing changes effected in the substitute specification and abstract, is submitted herewith.

**IN THE CLAIMS:**

Please cancel claims 1-19, without prejudice.

Please add the following claims.

20. (Newly Added) A method for manufacturing a device for fastening an object in the ground comprising:

providing a substantially cylindrical tube;

hammering said cylindrical tube into a basic body having a substantially cone-shaped basic body with at least one conical portion;

attaching threads to at least one part portion of the basic body for screwing the basic body into the ground.

21. (Newly Added) A method for manufacturing a device for fastening an object in the ground comprising:

providing a substantially cylindrical tube; and

hammering said cylindrical tube into a basic body having a substantially cone-shaped basic body with at least one conical portion.

22. (Newly Added) A method for manufacturing a device for fastening an object in the ground according to claim 21, further comprising attaching at least one fin structure to the basic body.

23. (Newly Added) A method for manufacturing a device for fastening an object in the ground according to claim 21 further comprising attaching three or four fin structures to the basic body in an equiangularly spaced manner.

24. (Newly Added) A method for manufacturing a device for fastening an object in the ground according to <sup>any</sup> one of claims 20 to 23 further comprising hammering a one piece anchoring portion and holding portion in the basic body.

25. (Newly Added) A method for manufacturing a device for fastening an object in the ground according to one of claims 20 to 23 further comprising pressing an end of said cylindrical tube to form an anchoring portion and a holding portion in the basic body.

26. (Newly Added) A method for manufacturing a device for fastening an object in the ground according to one of claims 20 to 23 further comprising forming an anchoring portion and a holding portion in the basic body which are substantially hollow.

27. (Newly Added) A method for manufacturing a device for fastening an object in the ground according to one of claims 20 to 23 further comprising forming an anchoring portion and a bore completely through the anchoring portion in the basic body, said bore extending from one end of a diameter of the anchoring portion to another end of the diameter of the anchoring portion.

28. (Newly Added) A method for manufacturing a device for fastening an object in the ground according to claim 24 further comprising attaching a tip to the anchoring portion.

29. (Newly Added) A method for manufacturing a device for fastening an object in the ground according to one of claims 20 and 21 wherein said hammering applies forces both axially and radially by shaping hammer parts running axially around the cylindrical tube.

30. (Newly Added) A method for manufacturing a device for fastening an object in the ground according to claim 20, wherein the threads are attached by welding.

*Back*  
31. (Newly Added) A method for manufacturing a device for fastening an object in the ground according to claim 22 wherein the at least one fin structure is attached by welding.

32. (Newly Added) A method for manufacturing a device for fastening an object in the ground according to claim 23 wherein the three or four fin structures are attached by welding.

*Page 7*  
33. (Newly Added) A device for fastening an object in the ground comprising:

*1*  
~~a basic body;~~

2  
said basic body having an anchoring portion for anchoring the basic body in the ground;

said anchoring portion having a first portion and a second portion being formed from one piece;

said first portion of said anchoring portion being cone shaped with a first cone angle;

said second portion of said anchoring portion being cone shaped with a second cone angle different from said first cone angle;

4  
threads attached to said anchoring portion for screwing the anchoring portion into the ground;

1 B contd  
said basic body having a holding portion for receiving an object; and

(2) (3)  
said anchoring portion and said holding portion being substantially hollow, wherein the anchoring portion is hammered from a cylindrical part.

34. (Newly Added) A device for fastening an object in the ground according to claim 33, wherein the threads extend substantially over an entire length of the anchoring portion.

35. (Newly Added) A device for fastening an object in the ground comprising:

1  
a basic body;

2  
said basic body having an anchoring portion;

said anchoring portion having a first portion and a second portion being formed from one piece;

said first portion of said anchoring portion being cone shaped with a first cone angle;

said second portion of said anchoring portion being cone shaped with a second cone angle different from said first cone angle;

3  
said basic body having a holding portion; and

said anchoring portion and said holding portion being substantially hollow, wherein the anchoring portion is hammered from a cylindrical part.

36. (Newly Added) A device for fastening an object in the ground according to claim 35, further comprising at least one <sup>7</sup> fin structure being attached to the basic body.

37. (Newly Added) A device for fastening an object in the ground according to claim 35, further comprising three or four <sup>7</sup> fin structures being attached to the basic body in an equiangularly spaced manner.

PT 35c

38. (Newly Added) A device for fastening an object in the ground according to one of claims 33 to 37, wherein the anchoring portion and the holding portion are one piece.

39. (Newly Added) A device for fastening an object in the ground according to one of claims 33 to 37, wherein the anchoring portion is attached to the holding portion.

40. (Newly Added) A device for fastening an object in the ground according to one of claims 33 to 37, wherein the difference between the first cone angle and the second cone angle is between 1 and 3 degrees.

41. (Newly Added) A device for fastening an object in the ground according to one of claims 33 to 37, further comprising a bore<sup>6</sup> extending through the anchoring portion in a direction perpendicular to the longitudinal direction of the basic body.

42. (Newly Added) A device for fastening an object in the ground according to one of claims 33 to 37, further comprising said anchoring portion having a tip<sup>5</sup>.